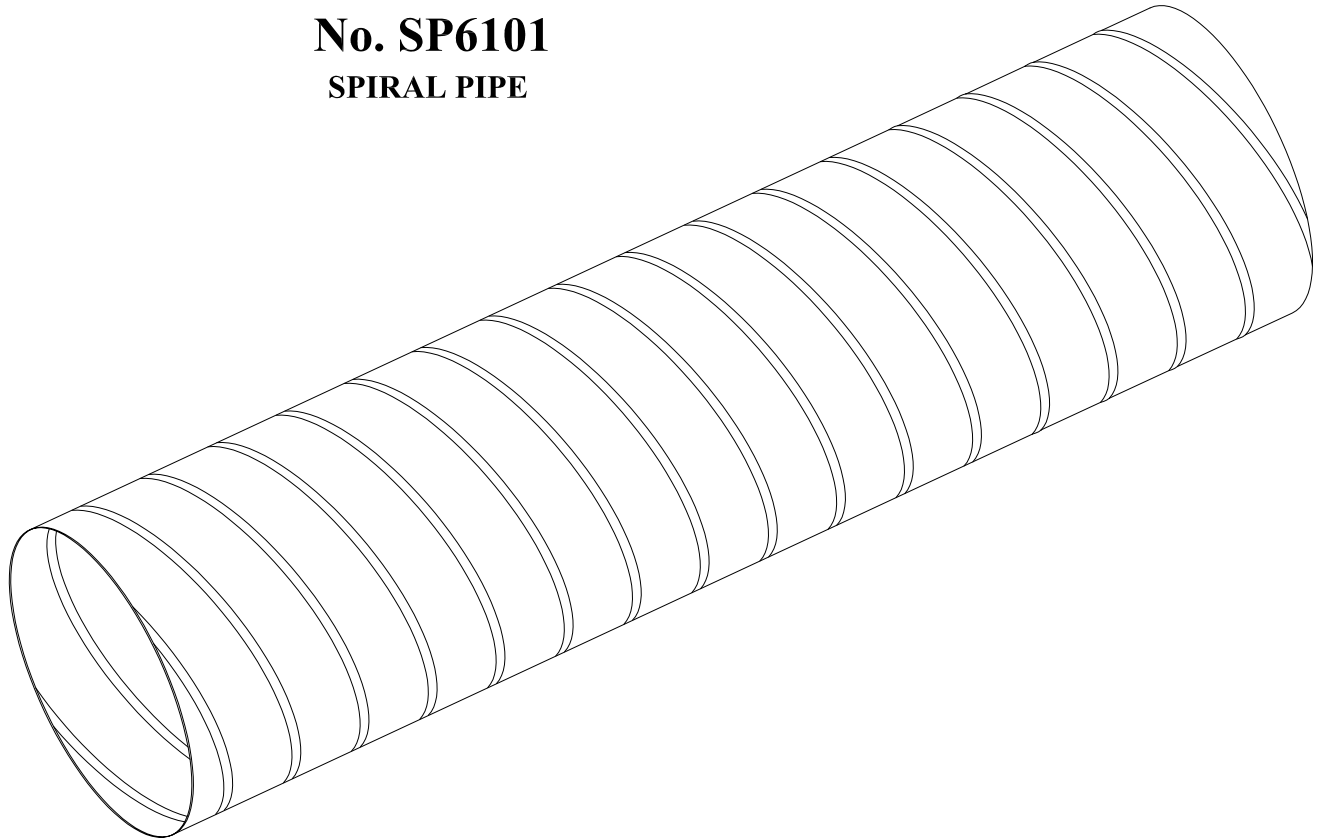


**No. SP6101**  
**SPIRAL PIPE**



 **PIPE STEEL GAUGES:**

4" THRU 14" DIAMETER = 26 GAUGE  
16" THRU 26" DIAMETER = 24 GAUGE  
28" THRU 36" DIAMETER = 22 GAUGE  
38" DIAMETER = 20 GAUGE

 **MATERIAL:**

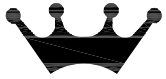
GALVANIZED STEEL PER ASTM A653, CS TYPE B.  
GALVANNEALED STEEL (PAINTABLE) PER ASTM A653. COATING DESIGNATION A40.

 **PIPE CONSTRUCTION:**

SPIRAL LOCK SEAM SMACNA RL - 1.  
10 FT. JOINTS STANDARD.  
CUT TO LENGTH JOINTS AVAILABLE UPON REQUEST.

 **JOINT CONNECTIONS:**

PIPE-TO-PIPE CONNECTION MADE WITH A PIPE COUPLING.  
FITTING-TO-PIPE CONNECTION MADE BY INSERTING FITTING INTO PIPE.



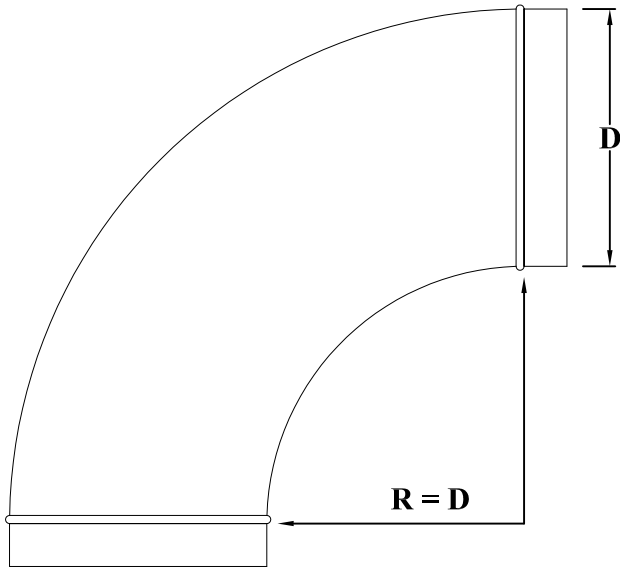
**CROWN**  
PRODUCTS COMPANY, INC.

Commercial Duct Division  
3545 New Kings Road  
Jacksonville, FL 32209  
Phone 800-818-7144  
Fax 904-924-0841

**SPECIFICATION DATA SHEET**  
**SPIRAL DUCT FITTINGS**

Spec Sheet 2 of 4

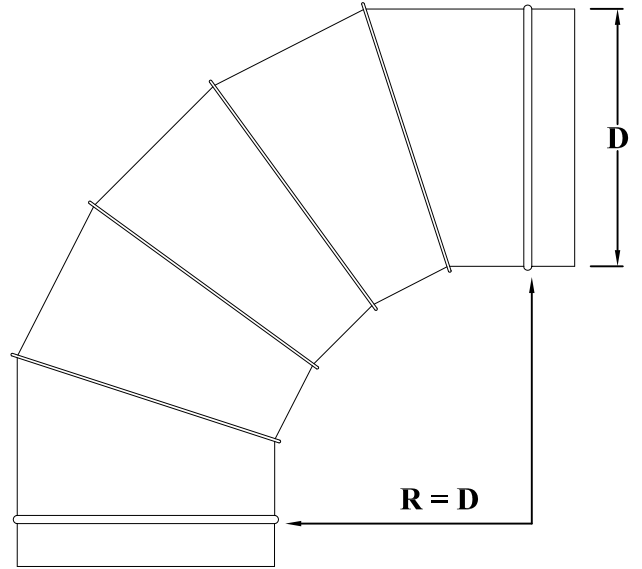
**No. SP6111**



**90° DIE STAMPED ELBOW**  
**SIZES 4"Ø THRU 12"Ø**

4" THRU 12" DIAMETER = 24 GAUGE GALVANIZED STEEL

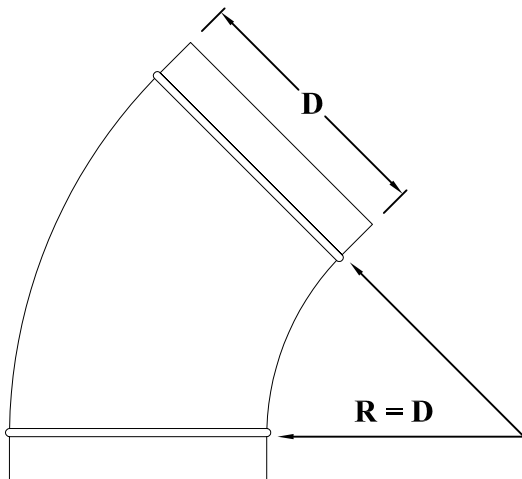
**No. SP6111**



**90° 5-PIECE GORELOCK ELBOW**  
**SIZES 14"Ø THRU 38"Ø**

14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

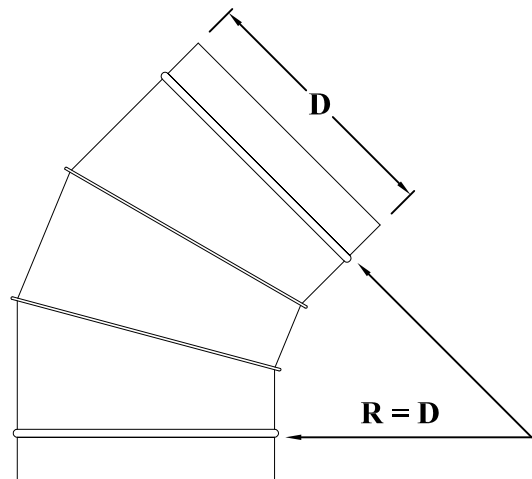
**No. SP6121**



**45° DIE STAMPED ELBOW**  
**SIZES 4"Ø THRU 12"Ø**

4" THRU 12" DIAMETER = 24 GAUGE GALVANIZED STEEL

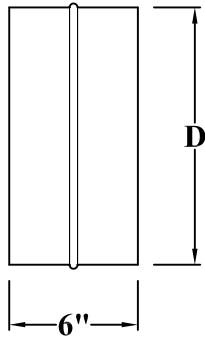
**No. SP6121**



**45° 3-PIECE GORELOCK ELBOW**  
**SIZES 14"Ø THRU 38"Ø**

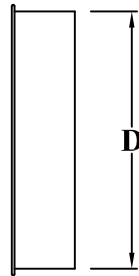
14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

**No. SP6680**



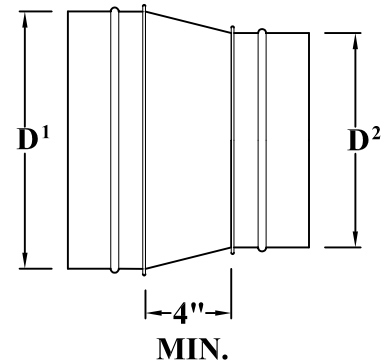
**COUPLING FOR PIPE**

**No. SP6273**



**END CAP FOR PIPE**

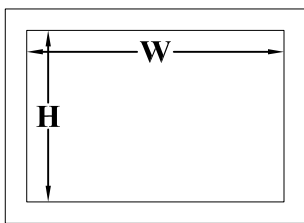
**No. SP6265**



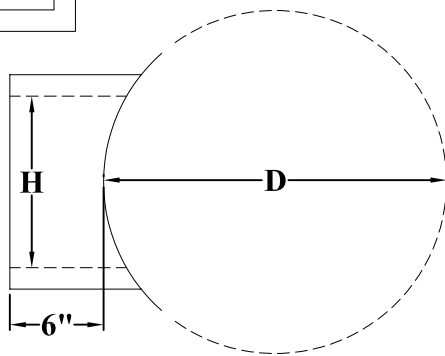
**CONCENTRIC REDUCER**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

**No. SP6406**



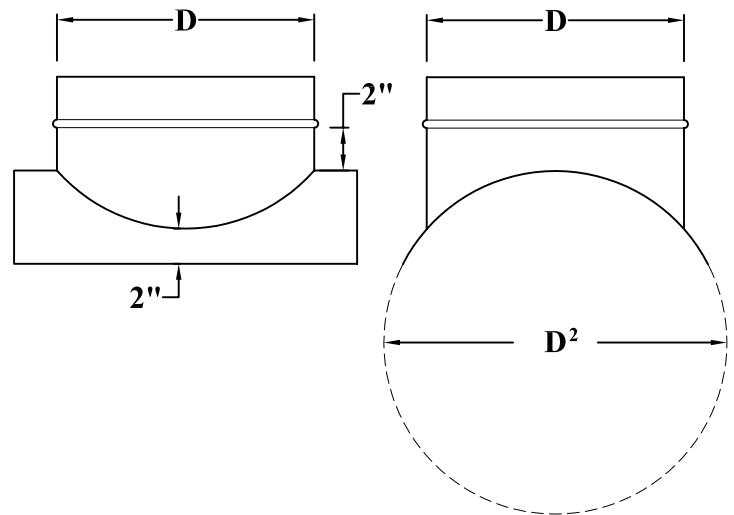
W x H = GRILLE  
DIMENSIONS



**GRILLE TAP**

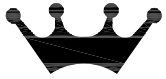
24 GAUGE GALVANIZED STEEL

**No. SP6307**



**90° SADDLE TAP**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL



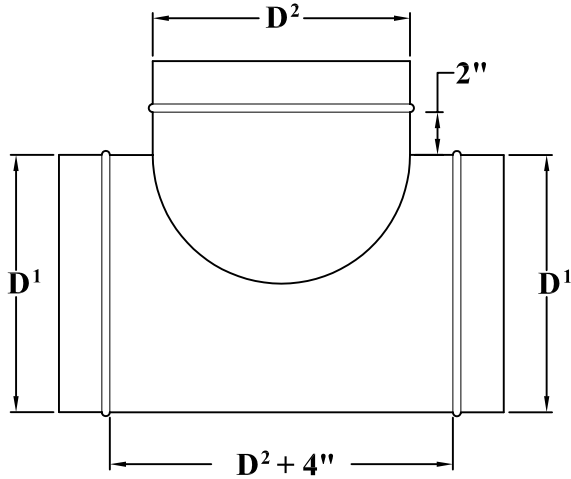
**CROWN**  
PRODUCTS COMPANY, INC.

Commercial Duct Division  
3545 New Kings Road  
Jacksonville, FL 32209  
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**SPECIFICATION DATA SHEET**  
**SPIRAL DUCT FITTINGS**

Spec Sheet 4 of 4

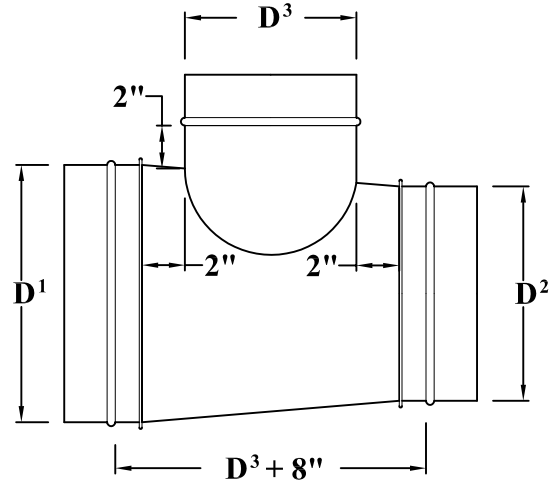
**No. SP6271**



**90° TEE**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

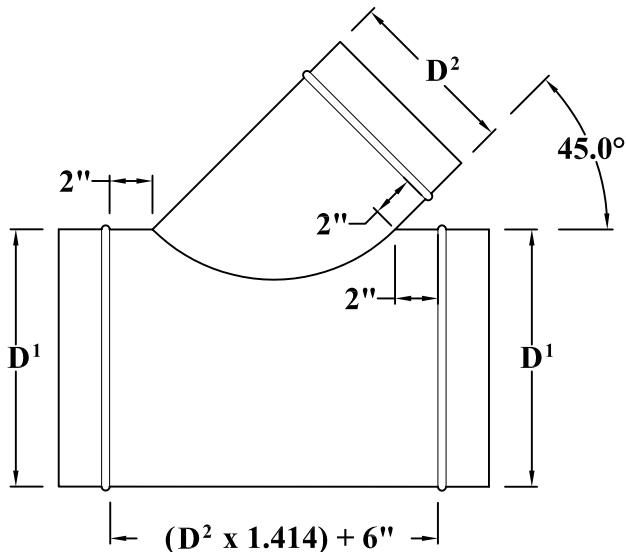
**No. SP6271R**



**REDUCING 90° TEE**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

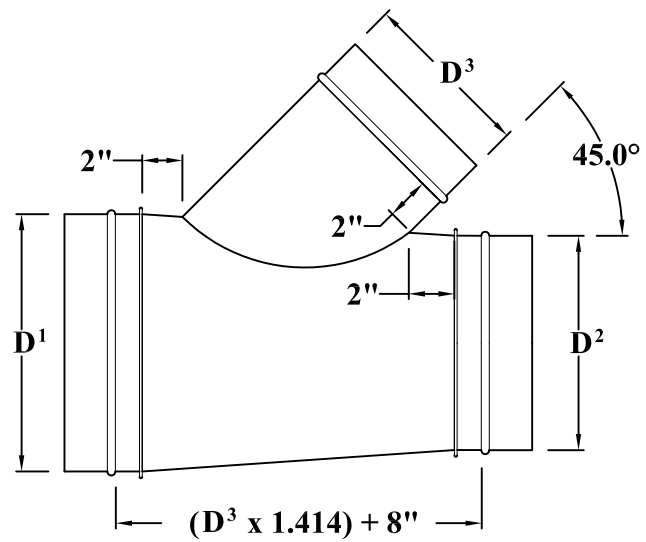
**No. SP6276**



**45° LATERAL**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL

**No. SP6276R**



**REDUCING 45° LATERAL**

4" THRU 14" DIAMETER = 24 GAUGE GALVANIZED STEEL  
16" THRU 26" DIAMETER = 22 GAUGE GALVANIZED STEEL  
28" THRU 38" DIAMETER = 20 GAUGE GALVANIZED STEEL