



6390 Phillips Highway  
Jacksonville, FL 32216  
Phone (904) 737-7144

## SPECIFICATION DATA SHEET

## MODEL No. 640

RING SEAL COLLAR with TABS

Date: 11/06/08 rev.

Drawn by: DON.JR.

### DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 16" DIAMETER

COLLAR LENGTH : 5"

### FABRICATION DATA

MATERIAL:  
FABRICATED FROM HOT DIPPED GALVANIZED  
STEEL SHEETS PER ASTM-A653 CS TYPE B.

COLLAR: 30 GAUGE GALVANIZED STEEL  
"CAP": 26 GAUGE GALVANIZED STEEL

RIVETED LONGITUDINAL SEAM

### FEATURES

CRIMP AND BEAD MALE TRANSVERSE  
CONNECTION.

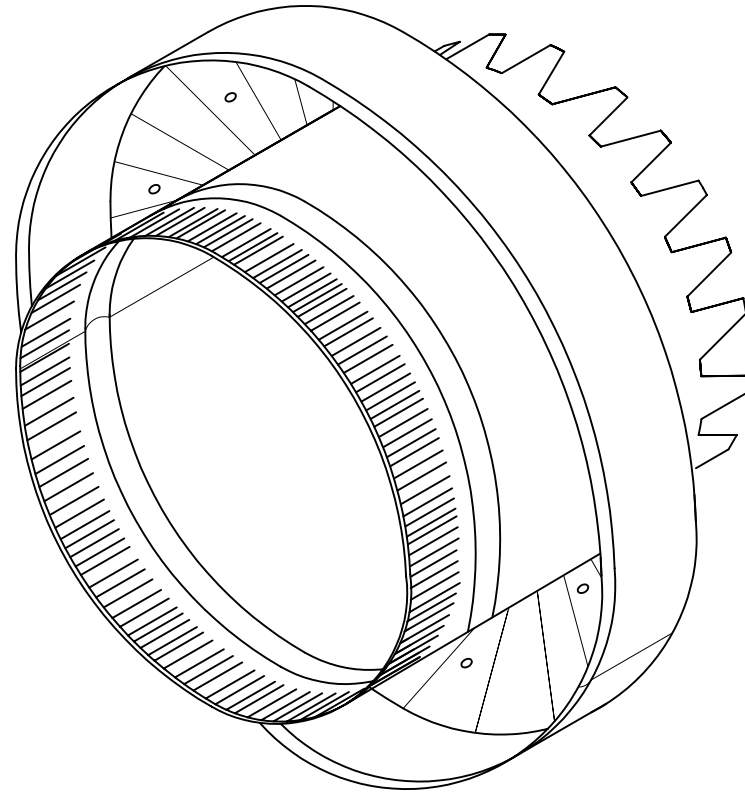
POCKET OF RING SEAL COLLAR MAINTAINS  
FULL 1-1/2" INSULATION THICKNESS.

5/8" LONG DOVETAILS FOR EASE OF  
INSTALLATION.

SCREW HOLES.

### OPTIONS

No. 644 RING SEAL COLLAR WITH TABS AND  
DAMPER



### SPECIAL NOTES

FLEX DUCT CONNECTION TO COLLAR:  
SECURE FLEX DUCT CORE TO INNER COLLAR AS CODE REQUIRES (TAPE, STRAP OR OTHER).  
STUFF FLEX DUCT INSULATION INTO 1 1/2" WIDE "POCKET" TO MAINTAIN THICKNESS OF  
INSULATION.  
SECURE OUTER JACKET OF FLEX DUCT TO OUTER RING SEAL COLLAR AS CODE REQUIRES  
(TAPE, STRAP OR OTHER).