



6390 Philips Highway
Jacksonville, FL 32216
Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 624-FL

TWIST LOCK COLLAR FOR 1 1/2" DUCT BOARD
WITH MANUAL VOLUME DAMPER

Date: 10/21/09 rev.

Drawn by: B.H.C.

DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 20" DIAMETER
COLLAR LENGTH = 4 3/4" LONG

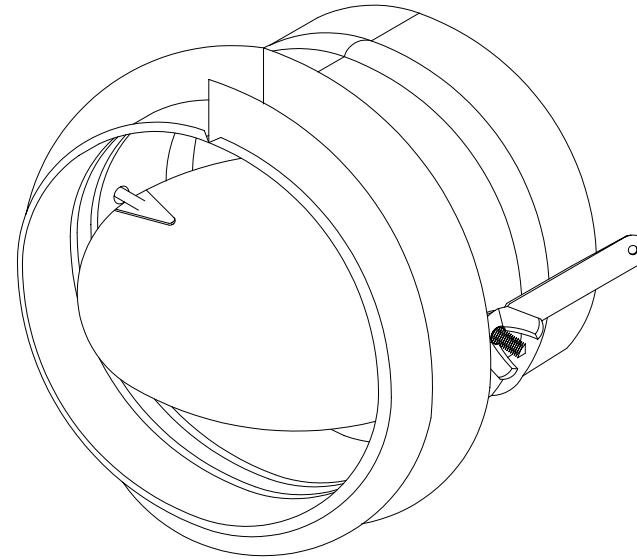
FABRICATION DATA

MATERIAL:
FABRICATED FROM HOT DIPPED GALVANIZED
STEEL SHEET OF LOCK-FORMING QUALITY
PER ASTM-A653 CS TYPE B.

ALL DIAMETERS = 30 GAUGE

FEATURES

CONVEX BEAD FOR FLEX DUCT CONNECTION.
DESIGNED FOR 1-1/2" DUCT BOARD.



OPTIONS

No. 624 TWIST LOCK COLLAR FOR
1" DUCT BOARD.

SPECIAL NOTES

RECOMMENDED INSTALLATION: DAMPER AXIS PARALLEL TO AIR FLOW.