



6390 Philips Highway  
Jacksonville, FL 32216  
Phone (904) 737-7144

## SPECIFICATION DATA SHEET

Date: 10/21/09 rev.

Drawn by: B.H.C.

## MODEL No. 624

TWIST LOCK COLLAR FOR 1" DUCT BOARD  
WITH MANUAL VOLUME DAMPER

### DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 20" DIAMETER  
COLLAR LENGTH = 4 3/4" LONG

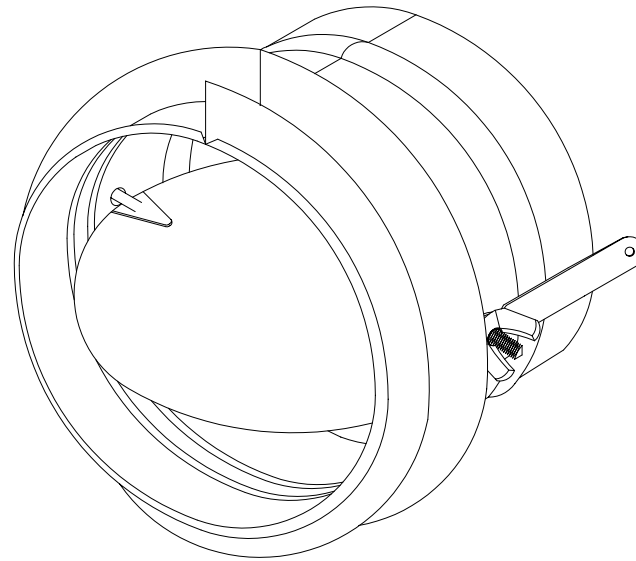
### FABRICATION DATA

MATERIAL:  
FABRICATED FROM HOT DIPPED GALVANIZED  
STEEL SHEET OF LOCK-FORMING QUALITY  
PER ASTM-A653 CS TYPE B.

ALL DIAMETERS = 30 GAUGE

### FEATURES

CONVEX BEAD FOR FLEX DUCT CONNECTION.  
DESIGNED FOR 1" DUCT BOARD.



### OPTIONS

No. 624-FL TWIST LOCK COLLAR FOR  
1-1/2" DUCT BOARD.

### SPECIAL NOTES

RECOMMENDED INSTALLATION: DAMPER AXIS PARALLEL TO AIR FLOW.