



6390 Phillips Highway  
Jacksonville, FL 32216  
Phone (904) 737-7144

**SPECIFICATION DATA SHEET**

**MODEL No. 624**

**TWIST LOCK COLLAR WITH DAMPER  
FOR 1" DUCT BOARD**

Date: 12/26/02

Drawn by: B.H.C.

**DIMENSIONAL DATA**

SIZES AVAILABLE: 4" THROUGH 20" DIAMETER

COLLAR LENGTH = 4" LONG

**FABRICATION DATA**

**MATERIAL:**

FABRICATED FROM HOT DIPPED GALVANIZED  
STEEL SHEET OF LOCK-FORMING QUALITY  
PER ASTM-A653 CS TYPE B.

ALL DIAMETERS = 30 GAUGE

**FEATURES**

CONVEX BEAD FOR FLEX DUCT CONNECTION.  
DESIGNED FOR 1" DUCT BOARD.

**OPTIONS**

No. 624-FL TWIST LOCK COLLAR FOR  
1-1/2" DUCT BOARD.

**SPECIAL NOTES**

