



6390 Philips Highway
 Jacksonville, FL 32216
 Phone (904) 737-7144

SPECIFICATION DATA SHEET

MODEL No. 315

**TAKE OFF COLLAR FOR ROUND PIPE
 WITH PEEL OFF GASKET
 and MANUAL VOLUME DAMPER**

Date: 04/08/09

Drawn by: M.D.C.

DIMENSIONAL DATA

DIAMETER	TO FIT PIPE SIZE
4"	8"
5"	8"
6"	10", 12", 14"
7"	10", 12", 14"
8"	10", 12"
9"	12", 14", 16"
10"	12", 14", 16"
12"	14", 16", 18"
14"	16", 18", 20"
16"	18", 20"

FABRICATION DATA

MATERIAL:
 HOT DIPPED GALVANIZED STEEL SHEET
 PER ASTM-A653 CS TYPE B.

GAUGES:
 4" THROUGH 9" = 30 GAUGE
 10" THROUGH 16" = 28 GAUGE

FEATURES

- 1 1/2" WIDE CONTOURED FLANGE WITH GASKET DESIGNED TO MOUNT ON ROUND PIPE.
- CRIMPED MALE CONNECTION FOR BRANCH DUCT.
- GASKET HAS PEEL-OFF PAPER.
- MANUAL VOLUME DAMPER INSTALLED.

OPTIONS

- No. 311: TAKE OFF FOR PIPE WITH GASKET
- No. 313: TAKEOFF FOR PIPE WITH GASKET AND SCOOP.
- No. 317: TAKEOFF FOR PIPE WITH GASKET, SCOOP AND MANUAL VOLUME DAMPER.

SPECIAL NOTES

- RECOMMENDED INSTALLATION: DAMPER AXIS PARALLEL TO AIR FLOW.
- SIZES 4" THROUGH 10" HAVE DAMPER WITH 1/4" REGULATOR.
- SIZES 12" THROUGH 16" HAVE REINFORCED DAMPER AXIS WITH 1/4" REGULATOR, END BEARING WITH WASHER AND WING NUT.

